

CERTIFICATE OF CONFORMITY OF FACTORY PRODUCTION CONTROL,

2028 - CPR - 054

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

STEEL STRUCTURAL COMPONENTS

- Factory Production Control includes the welding process
- Execution class: EXC1, EXC2, EXC3, according to EN 1090-2
- Method for declaration of the component properties: Method 3a and Method 3b according Table A.1, EN 1090-1

Intended use: for structural use in all types of construction works.

Produced by

S.C. TECNOSERVICE BUCURESTI S.A.
Bucharest, 42 Tudor Vianu St., 1st district, ROMANIA

and produced in the manufacturing plant

OPERATIONAL SITE

Buzau, 2 Aleea Industriilor, Buzau County, ROMANIA

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

EN 1090-1 + A1:2011
SR EN 1090-1 + A1:2012

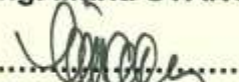
under system 2+ for the performances set out in this certificate are applied and that

the factory production control fulfils all the prescribed requirements for these performances.

This certificate was first issued on **04.04.2014** and will remain valid until **04.04.2017**, provided that the test methods and/or factory production control requirements included in the harmonized standard, used to assess the performances of the declared essential characteristics, do not change, and the construction product, and the manufacturing conditions in the plant are not modified significantly, unless suspended or withdrawn by the factory production control certification body.

Bucharest, Date: 04.04.2014

Eng. Maria STANCU


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Executive Director



WELDING CERTIFICATE,

2028 - CPR – 054- S

The present Welding Certificate is annex to:

“CERTIFICATE OF CONFORMITY OF FACTORY PRODUCTION CONTROL, 2028-CPR-054”

and it is issued according to EN 1090-1+A1:2012, Annex B – Table B.1.

The present Welding Certificate attests that the manufacturer:

S.C. TECNOSERVICE BUCURESTI S.A.

Bucharest, 42 Tudor Vianu St., 1st district, ROMANIA

in the manufacturing plant

OPERATIONAL SITE

Buzau, 2 Aleea Industriilor, Buzau County, ROMANIA

fulfils the requirements for manufacturing steel structural components for the Execution Classes EXC1, EXC2, EXC3, according to EN 1090-2, using the following welding methods according to SR EN ISO 4063:


• 111	- Manual electric welding with coated electrode
• 121	- Electric welding under flow layer
• 135	- Electric welding with fusible electrode, in active gas
• 136	- Electric welding with tube wire, in active gas
• 141	- Electric welding with non-fusible electrode, in inert gas

for the material: steel for constructions, type S 235, S 275 and S 355, according to EN 10025-2.

The function of Welding Coordination is fulfilled by:

- o Eng. Mircea CIUFU (Welding Engineer, Welding Coordinator, tasks and responsibilities according to EN ISO 14731)
- o Eng. Razvan CROITORU (Welding Engineer, Deputy of Welding Coordinator, tasks and responsibilities according to EN ISO 14731).

PRODUCT CERTIFICATION DEPARTMENT
DIRECTOR


Mihaela TEODORU